

# Fixing System

## 1 - A STAINLESS STEEL PIECE

1.1 - A solid cylinder measuring 15cm length by 39cm diameter.

1.2 - It is perforated in the center to receive a  $\frac{3}{4}$  inch bolt.

1.3 - It has a 3mm thickness reduction on it's surface by 5cm length.

## 2 - The System

- 2.1 - A 3 inch stainless steel bolt, measuring 49cm length enters 17cm into the wall, in a specific angle defined by the position of the line.

2.2 - The cylinder fits the bolt, touching the surface of the wall, obeying the correct angle.

- 2.3 - Two nuts of for  $\frac{3}{4}$  inch bolt is fixed on it.

2.4 - The long tube sustaining the polycarbonate piece will be welded on the stainless steel piece cylinder described above.

2.5 - After welding the polishing procedure will let the surface clean and even.

### 3- The Materials

3.1- Stainless steel tubes with 1 and  $\frac{1}{2}$  inch diameter by 3mm thickness with different lengths: 16.20m, 15.65m, 12.00m.

3.2- transparent polycarbonate pieces measuring 6.05m x 2.05m x 3mm.

- Carlo Jraliardi  
- Torres

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